



Bevelling system B22 ZERO

Maximum bevel width 20 mm / 0.79 in. **FACING** application.

B22 Zero



Additional positionable handle



Direct reading of bevel height settings

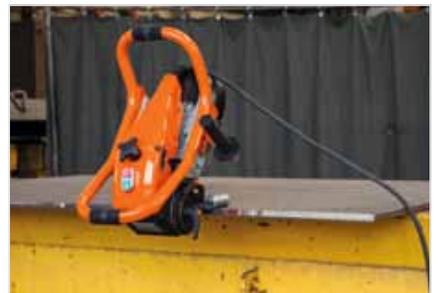
- Art. Nr. 29200 (3Phase - 400 V)
- Art. Nr. 29211 (3Phase - 480 V)
- Art. Nr. 29212 (3Phase - 220 V)
- Art. Nr. 29220 (1Phase - 230 V)
- Art. Nr. 29221 (1Phase - 120 V)

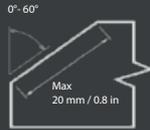
Powerful 3-phase 1100 W motor

Travel rollers

Precision bevel angle adjustment scale

Fast lockable machine setting





Designed for bevelling and deburring straight edges, for the so-called FACING - removing an unwanted layer of materials on the workpiece edge resulting from cutting the metal sheet by burning. Specially designed for the production of visual bevels and welding preparation. Powerful electric drive for extreme loads.

- High-performance 3-phase motor.
- The possibility of continuous adjustment of the working angle in the range of 0° - 60°.
- The machine is capable of performing FACING - edge processing at an angle of 0° to remove unwanted material layer after burning cutting.
- The unique scaling mechanism of the bevel size increases the precision of work.
- A very compact and ergonomic design allows high labour productivity.
- The all-round protection frame protects the machine in the event of a fall and provides varieties of grips.
- When purchasing the appropriate equipment, pipes and tubes can be bevelled from Ø 150 mm / 5.9 in.
- Additional adjustable handle.

Technical data:

Bevel angle:	continuously adjustable between 0° - 60°
Bevel width:	0 to 20 mm / 0 to 0.79 in < 400 MPa / 58 015 PSI 0 to 16 mm / 0 to 0.63 in > 400 MPa / 58 015 PSI
Engine:	1100 W
Speed:	2850 rpm
Weight:	19,5 kg / 43 lb
Number of inserts:	10 pcs

Included in price:

Bevelling and deburring system B22 ZERO.
Tools for an operators.
Packed in a cardboard.
User manual.

Machine name:	Art. Nr.
Bevelling and deburring system B22 ZERO (3Phase - 400 V)	29200
Bevelling and deburring system B22 ZERO (3Phase - 220 V)	29212
Bevelling and deburring system B22 ZERO (3Phase - 480 V)	29211
Bevelling and deburring system B22 ZERO (1Phase - 230 V)	29220
Bevelling and deburring system B22 ZERO (1Phase - 120 V)	29221

Accessories:	Art. Nr.
Standard cutting head (including inserts and screws)	29201
Standard cutting inserts (pack of 10 pcs)	29203
Premium cutting head - designed for stainless steel (including inserts and screws)	29202
Premium cutting inserts (pack of 10 pcs)	29205
Additional adjustable handle	29206
Pipe and tube bevelling from Ø 150 mm	29204
Screw for the inserts	29200.9300



Art. Nr. 29201



Art. Nr. 29206



Art. Nr. 29202



Art. Nr. 29204



Art. Nr. 29203